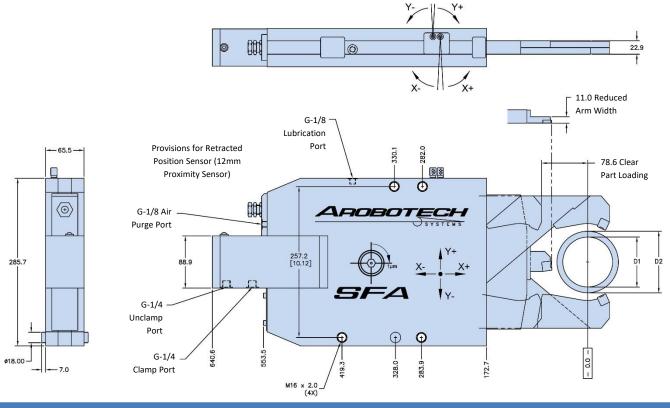
## Grinding AUTO REST®

## GR-6200-000



Nest Set			1	2	3	4	5	6	7
Minimum Clamp Diameter	D1	mm	60	70	80	90	100	110	120
Maximum Clamp Diameter	D2	mm	70	80	90	100	110	120	130

X-Axis Adjustment per Screw Rotation	mm	0.004		
X-Axis Adjustment Total	mm	±0.20		
Y-Axis Adjustment per Screw Rotation	mm	0.004		
Y-Axis Adjustment Total	mm	±0.20		
Piston Area	cm2	20.3		
Cylinder Stroke	mm	135		
Operating Pressure	bar	10 – 27		
Maximum Pressure	bar	32		
Air Purge Pressure	bar	0.3 – 0.5		
Lubrication Volume	cm3	0.25 - 0.35		
Lubrication Frequency		Working Cycle (or every 6 minutes)		
Repeatability	mm	±0.001		
Mass	kg	50.4		
Max Lifting Capacity	Kg	125		



## **Included Features**

- \* Arm Retraction for Part Loading
- \* Extended Reach For Clearance
- \* Fixed or Follow Down Operation
- \* Upper Arm Gage Clearance
- \* 2-Axis Centerline Adjustment
- \* 90°= 0.001mm Adjustment
- \* Position Feedback Sensor
- \* Visible Zero Adjustment Screw

## Items Required To Use This Product:

- \* Set of Nests
- \* Set of Wear Pads
- \* Mounting Base